



Evaluation tools for encoder IC

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SMD-04B Linear scale

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3-2. SM3414B Evaluation scales

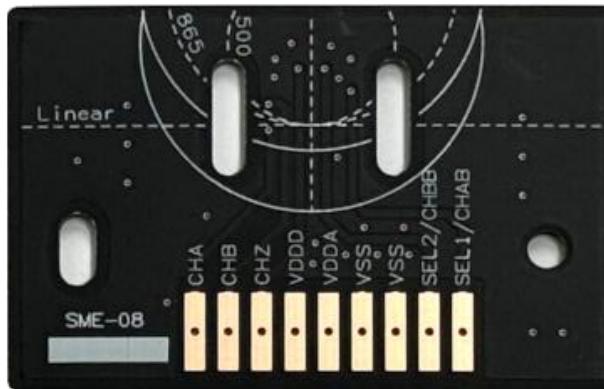
SM3414B Linear scale

1-1. SME-08A/B Evaluation circuit boards

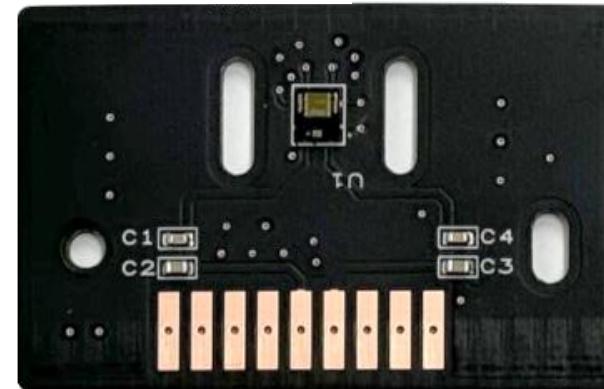
- Signal monitoring wires should be connected to the terminal pattern at the board end.

Evaluation board

Top View



Bottom View

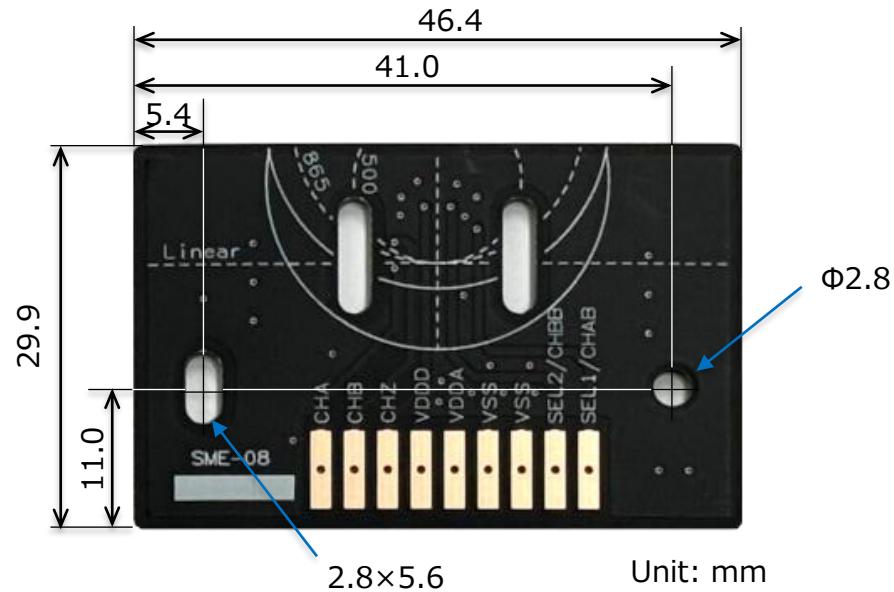


- Guidelines for aligning the NPC evaluation scale are provided on top surface of the evaluation board.
 - The dotted line is a guide to the center of scale pattern.
 - The solid line is a guide for the outline of the rotary scale.
 - The upper circle is a guide for use at 865PPR and the lower circle is a guide for use at 500PPR.

1-1. SME-08A/B Evaluation circuit boards

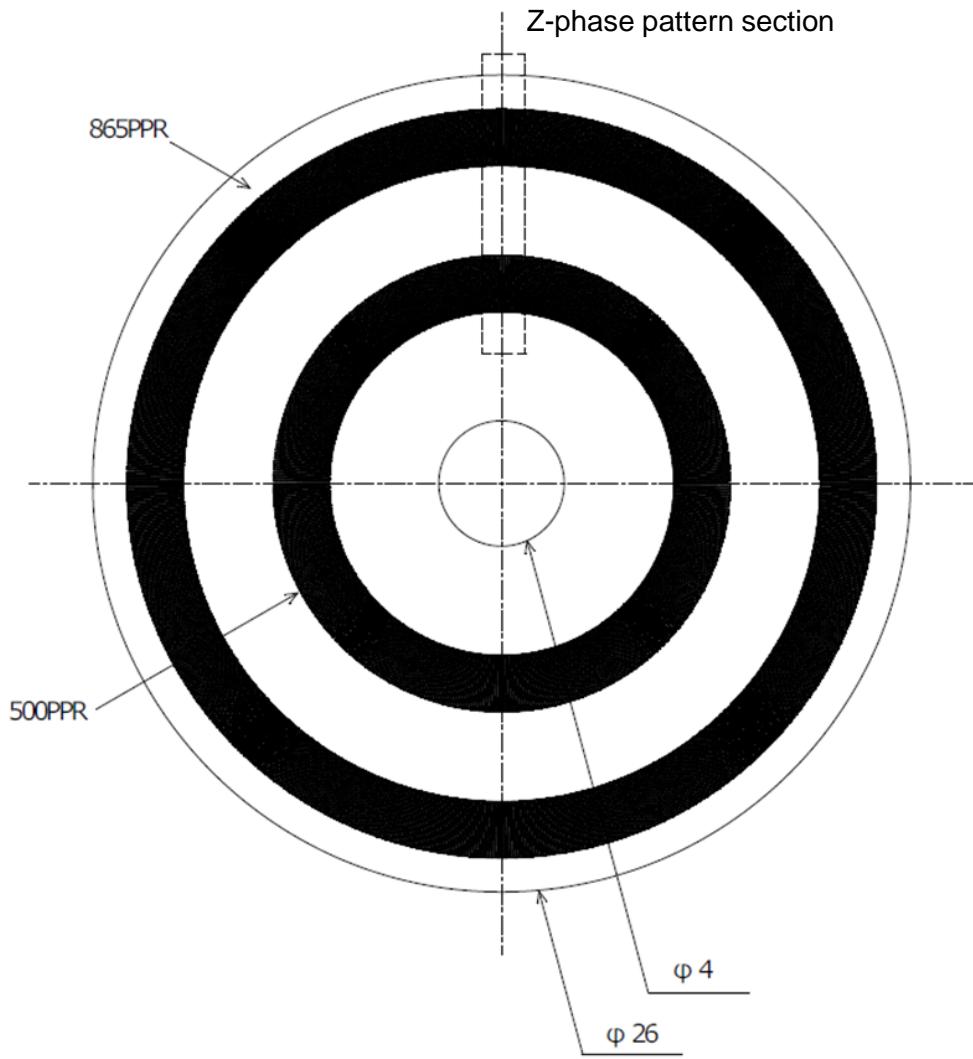
NPC

[Evaluation board: External dimensions]



1-2. SME-08A/B Evaluation scale

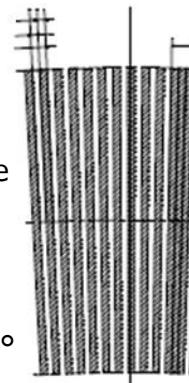
[SME-08A: Metal rotary scale]



[Detail view of Z-phase pattern section]

865PPR

Pattern period
 $360/865=0.416185^\circ$
 Non reflective pattern angle
 $period/2=0.2080925^\circ$
 Reflective pattern angle
 $period/2=0.2080925^\circ$
 Z-phase pattern angle
 $0.2080925^\circ * 3 = 0.624277^\circ$



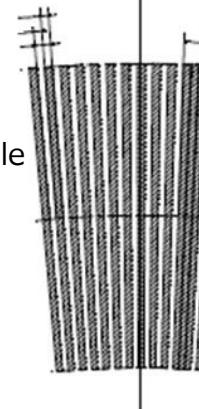
Outer diameter: $\varphi 23.827$
 $(865*0.08/\text{PI} + 1.8)$

Center diameter: $\varphi 22.027$
 $(865*0.08/\text{PI})$

Inner diameter: $\varphi 20.227$
 $(865*0.08/\text{PI} - 1.8)$

500PPR

Pattern period
 $360/500=0.72^\circ$
 Non reflective pattern angle
 $period/2=0.36^\circ$
 Reflective pattern angle
 $period/2=0.36^\circ$
 Z-phase pattern angle
 $0.36^\circ * 3 = 1.08^\circ$



Outer diameter: $\varphi 14.532$
 $(500*0.08/\text{PI} + 1.8)$

Center diameter: $\varphi 12.732$
 $(500*0.08/\text{PI})$

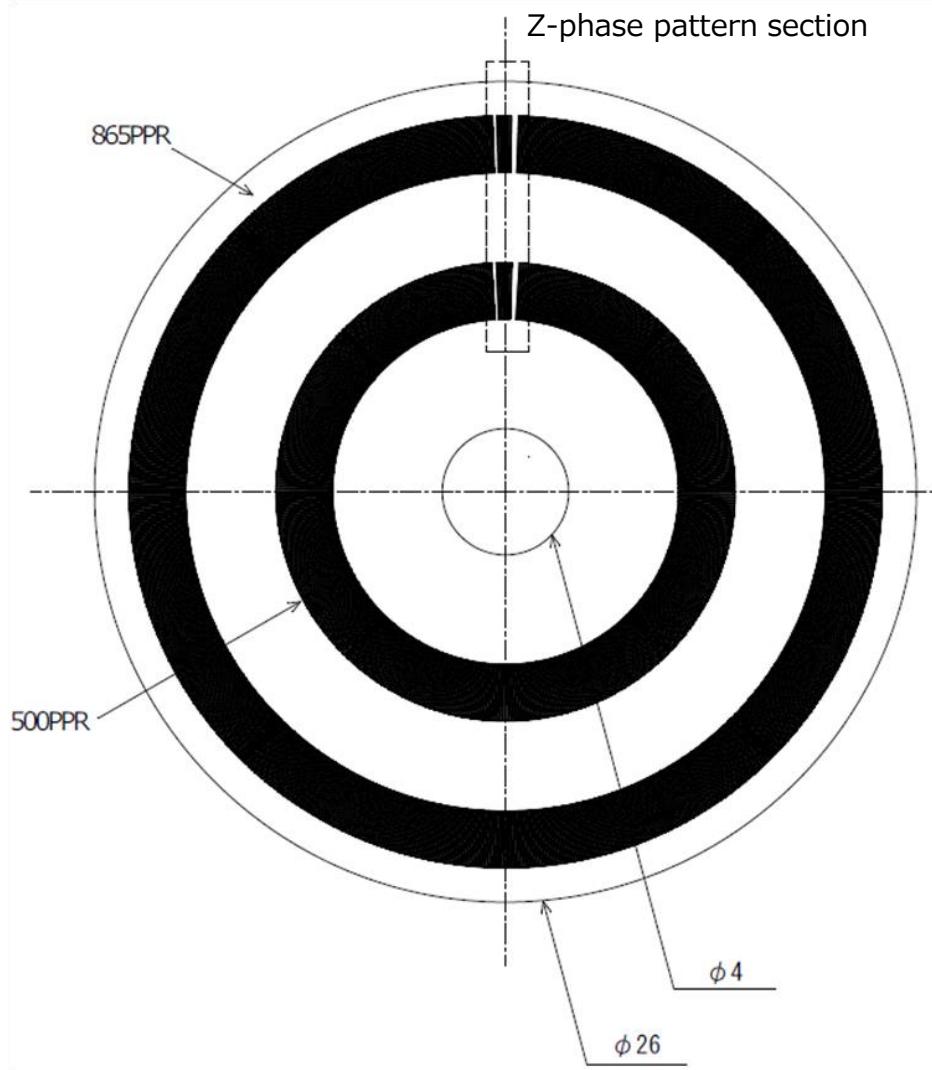
Inner diameter: $\varphi 10.932$
 $(500*0.08/\text{PI} - 1.8)$

Scale Base Material: Metal
 Scale Thickness: 0.07mm

1-2. SME-08A/B Evaluation scale

NPC

[SME-08B: Metal rotary scale]



[Detail view of Z-phase pattern section]

865PPR

Pattern period
 $360/865=0.416185^\circ$
Non reflective pattern angle
 $period/2=0.2080925^\circ$
Reflective pattern angle
 $period/2=0.2080925^\circ$
Z-phase pattern(right) angle
 $0.2080925^\circ * 5 = 1.0404625^\circ$
Z-phase pattern(left) angle
 $0.2080925^\circ * 3 = 0.624277^\circ$
Z-phase pattern spacing angle
 $0.2080925^\circ * 11 = 2.289018^\circ$

500PPR

Pattern period
 $360/500=0.72^\circ$
Non reflective pattern angle
 $period/2=0.36^\circ$
Reflective pattern angle
 $period/2=0.36^\circ$
Z-phase pattern angle
 $0.36^\circ * 3 = 1.08^\circ$
Z-phase pattern(right) angle
 $0.36^\circ * 5 = 1.8^\circ$
Z-phase pattern(left) angle
 $0.36^\circ * 3 = 1.08^\circ$
Z-phase pattern spacing angle
 $0.36^\circ * 11 = 3.96^\circ$

Outer diameter: $\phi 23.827$
($865 * 0.08 / \pi + 1.8$)

Center diameter: $\phi 22.027$
($865 * 0.08 / \pi$)

Inner diameter: $\phi 20.227$
($865 * 0.08 / \pi - 1.8$)

Outer diameter: $\phi 14.532$
($500 * 0.08 / \pi + 1.8$)

Center diameter: $\phi 12.732$
($500 * 0.08 / \pi$)

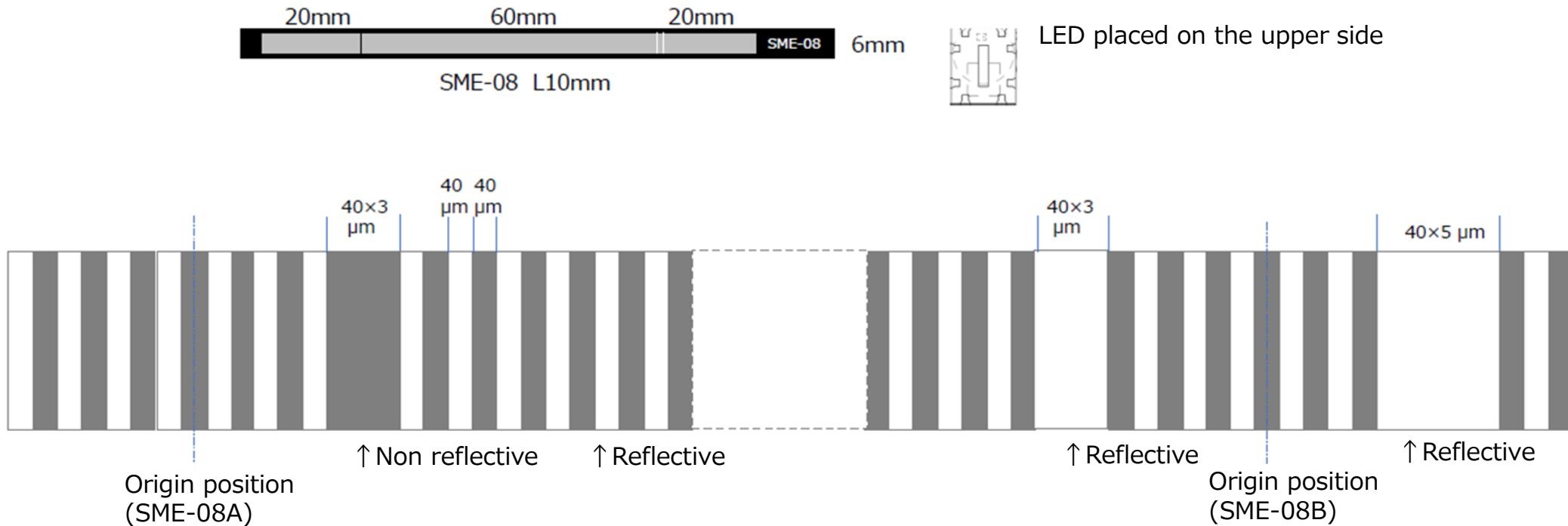
Inner diameter: $\phi 10.932$
($500 * 0.08 / \pi - 1.8$)

Scale Base Material: Metal
Scale Thickness: 0.07mm

1-2. SME-08A/B Evaluation scale

NPC

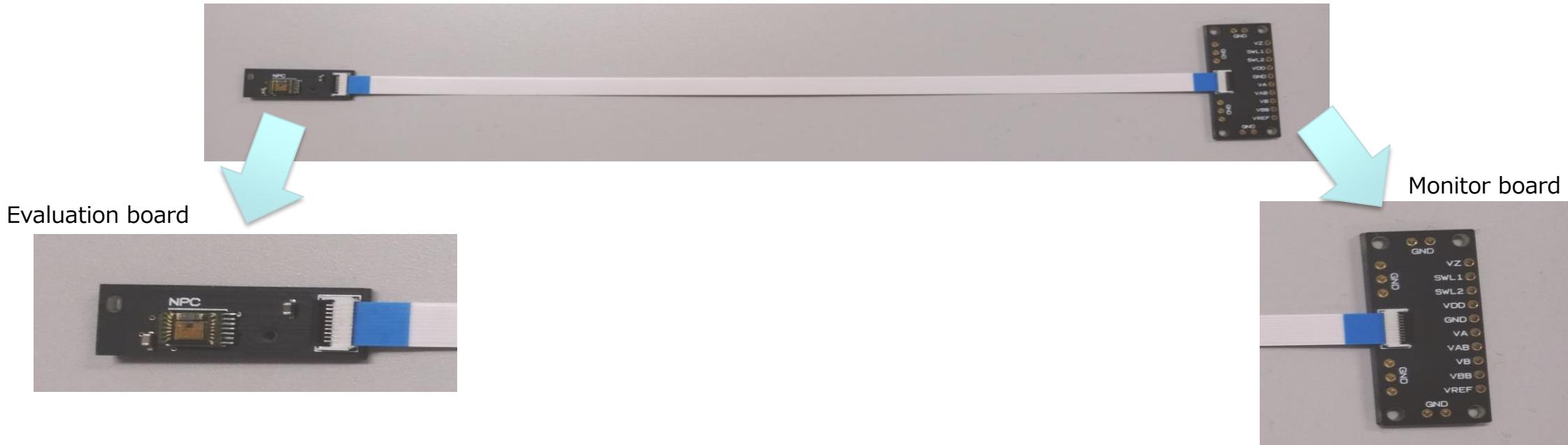
[SME-08A, SME-08B: PET linear scale]



Scale Base Material: PET
Scale Thickness: 0.2mm

2-1. SMD-01B, SMD-04B Evaluation circuit boards

- Connect the monitor board and the evaluation board via FFC.
- The signal is output from the designated PIN on the monitor board.



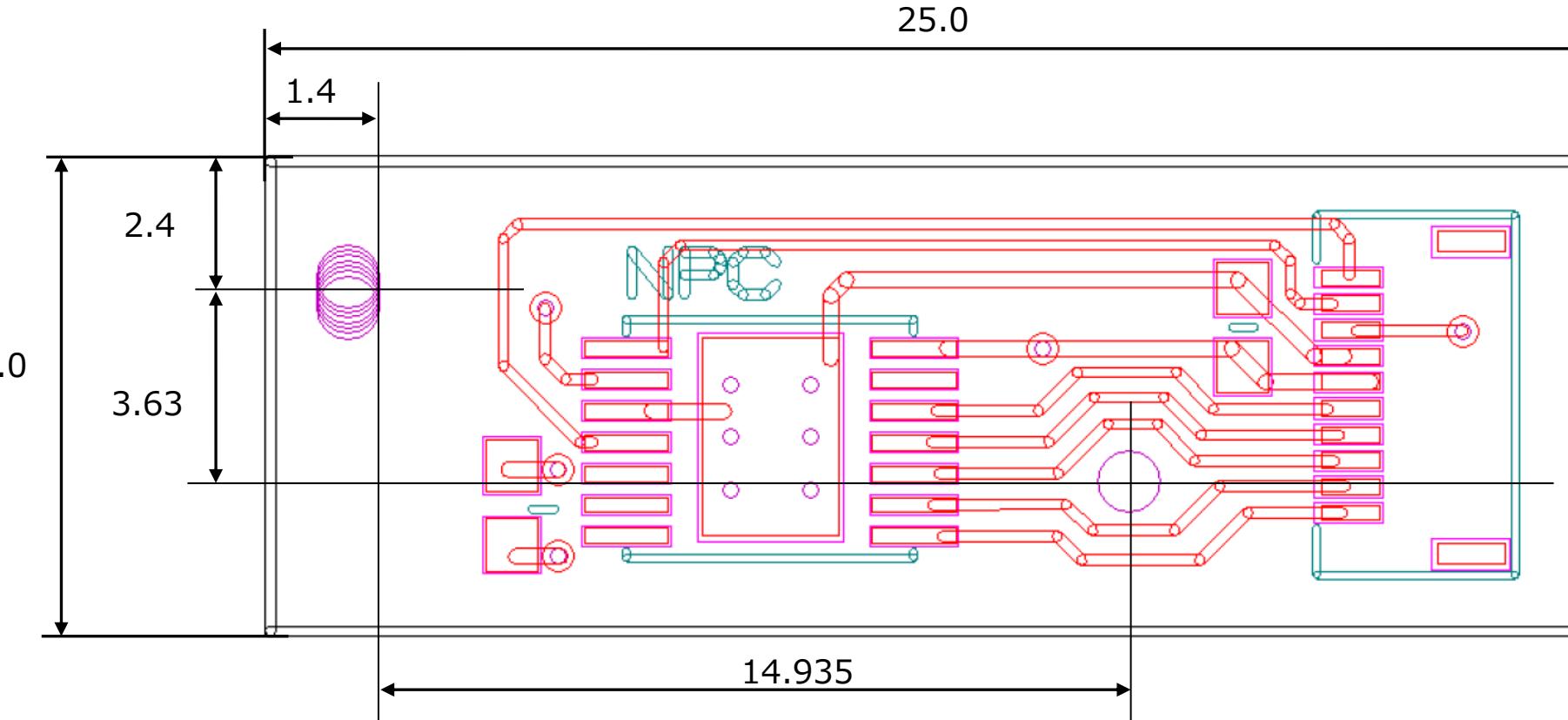
- ◆ The SMD-01B and SMD-04B evaluation boards are identical.
- ◆ Monitor board is different between SMD-01B and SMD-04B.

2-1. SMD-01B, SMD-04B Evaluation circuit boards

NP
C

[Evaluation board: External dimensions]

Top view
[Unit: mm]



* PCB thickness 1.6mm

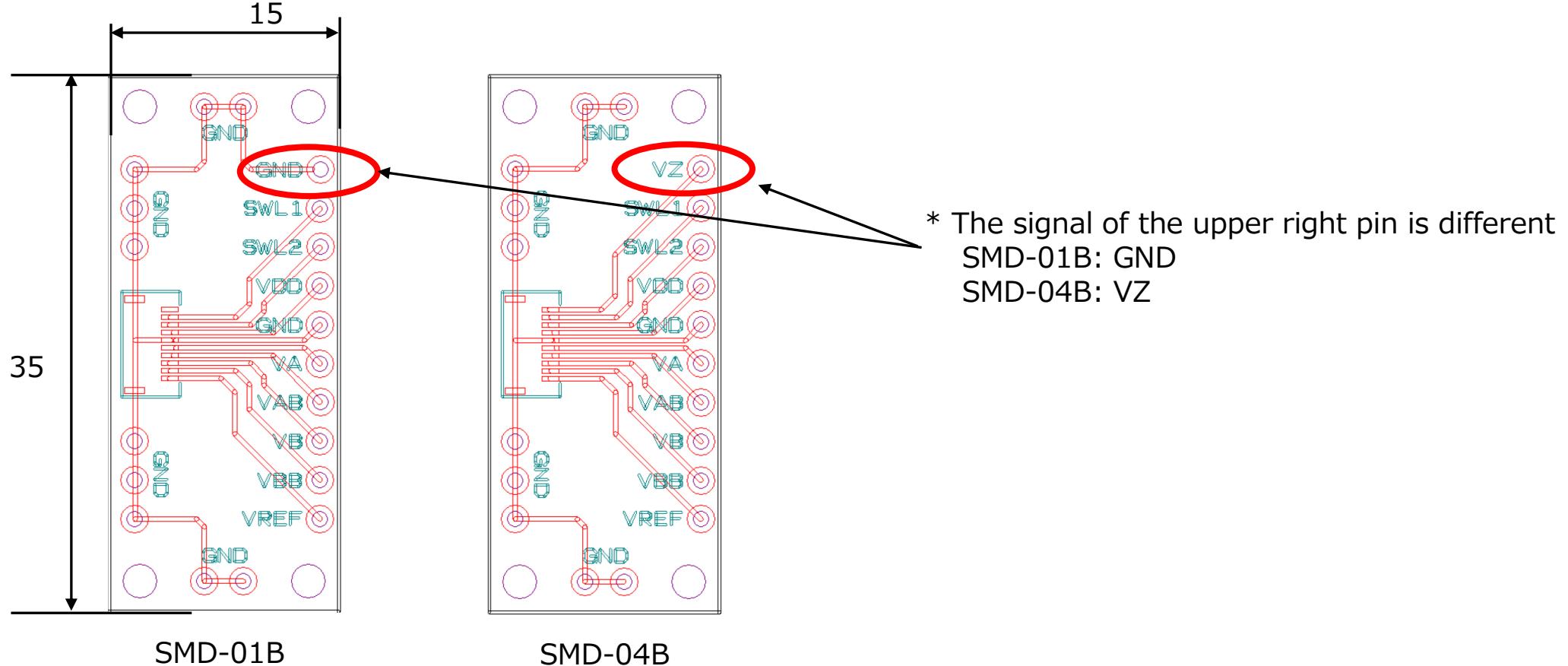
Figure shows part surface pattern only

2-1. SMD-01B, SMD-04B Evaluation circuit boards

NPC

[Monitor board top view: External dimensions]

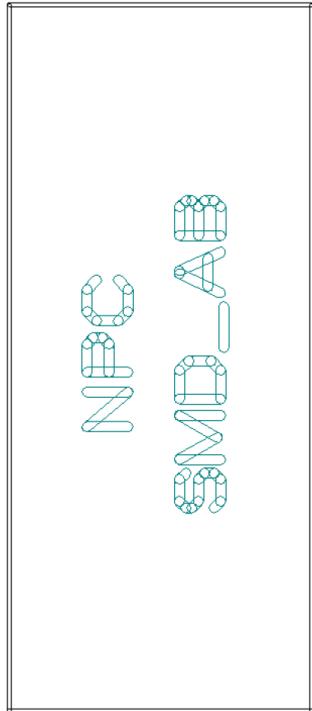
Top view
[Unit: mm]



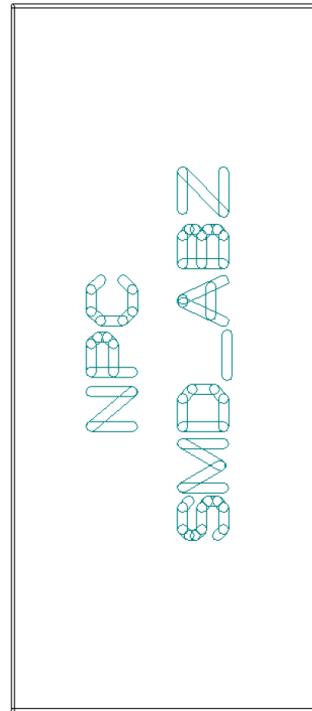
2-1. SMD-01B, SMD-04B Evaluation circuit boards

NPC

[Monitor board bottom view]



SMD-01B



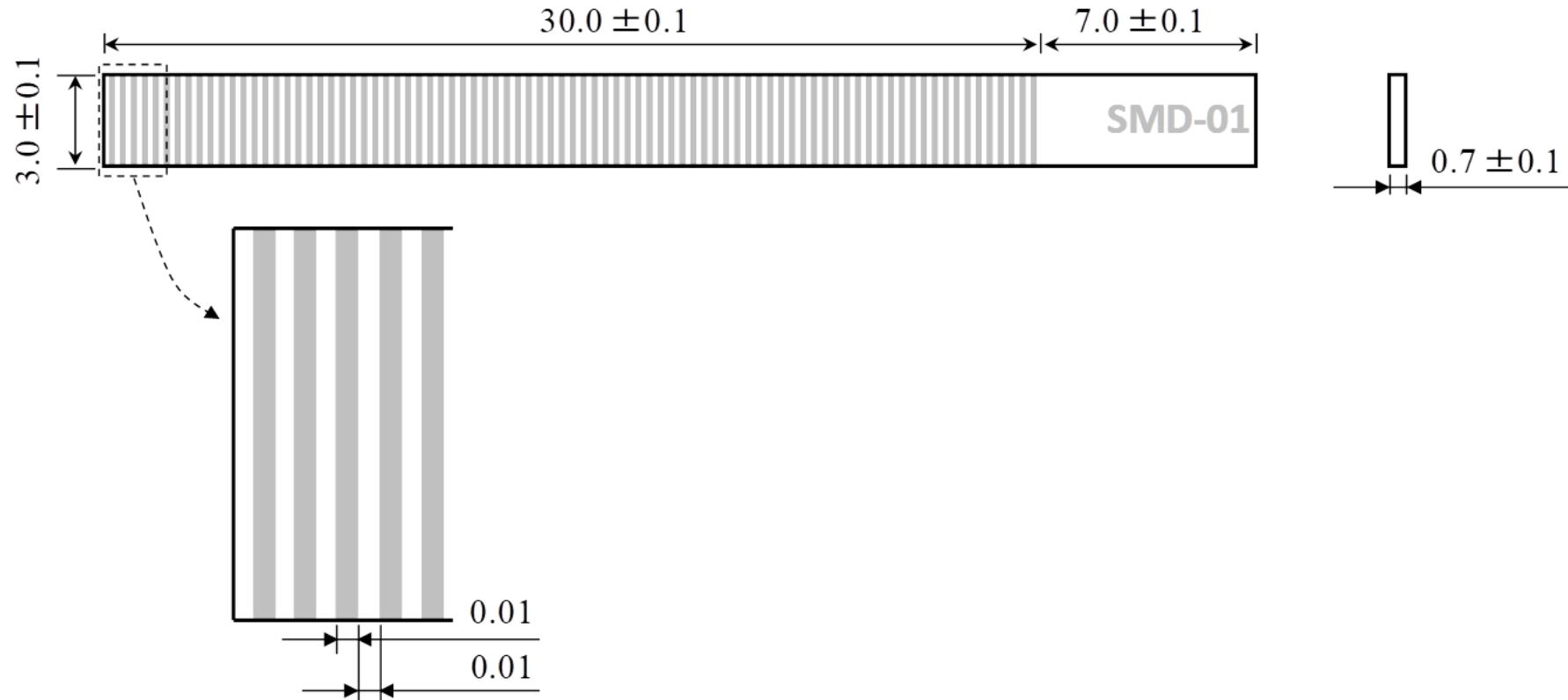
SMD-04B

2-3. SMD-01B, SMD-04B Evaluation scale

NPC

[SMD-01B: Glass linear scale]

Top view
[Unit: mm]

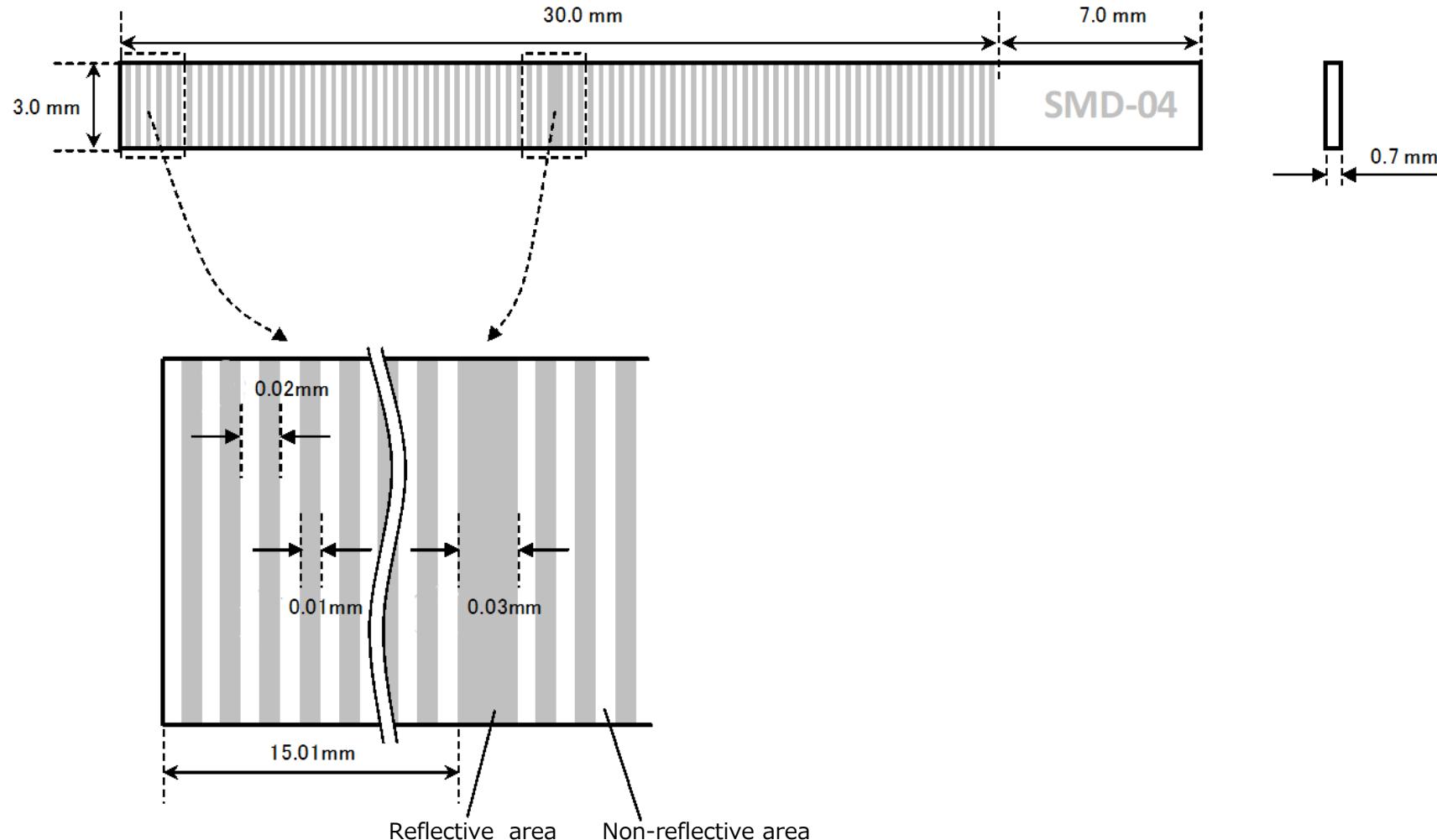


2-3. SMD-01B, SMD-04B Evaluation scale

NPc

[SMD-04B: Glass linear scale]

Top view
[Unit: mm]

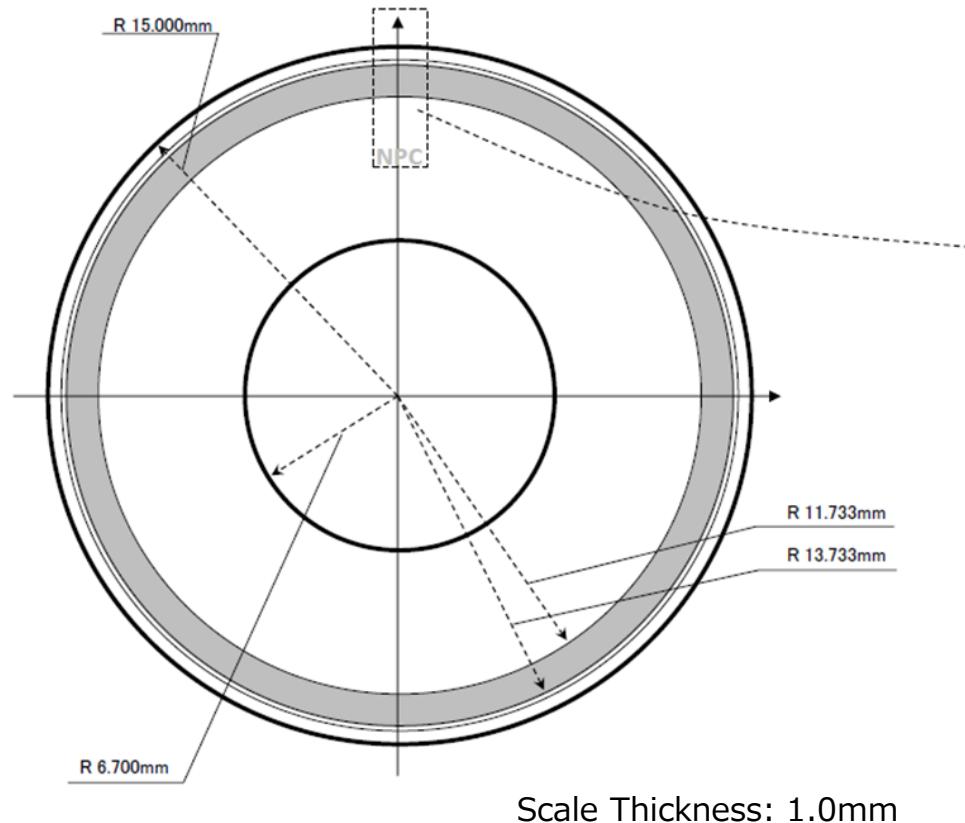


2-3. SMD-01B, SMD-04B Evaluation scale

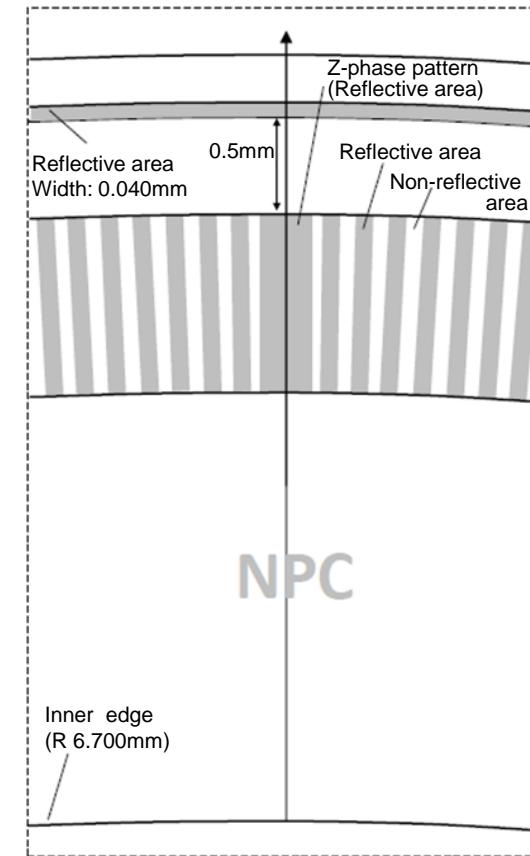
NPC

[SMD-01B, SMD-04B: Glass rotary scale]

Top view
[Unit: mm]



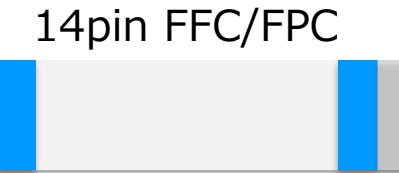
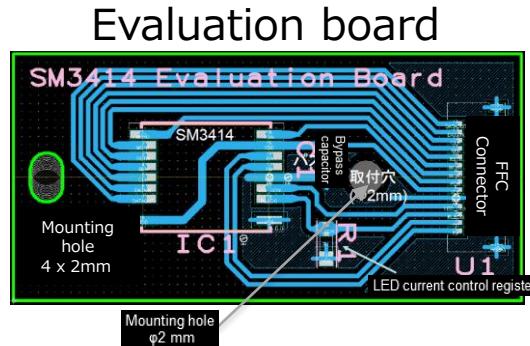
[Detail view of Z-phase pattern section]



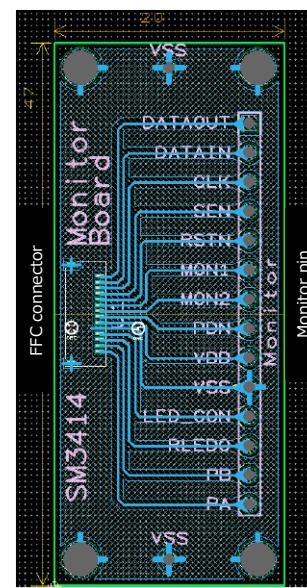
* The Z-phase signal generated by the Z-phase pattern is output only on the SMD-04B.
When used with SMD-01B, the amplitude of the incremental signal is slightly affected near the Z-phase pattern.

3-1. SM3414B Evaluation circuit boards

■ Basic configuration



Monitor board



Power supply, control signals
VDD, VSS, RSTN, PDN

LED brightness control signals
LED_CON, RLEDO

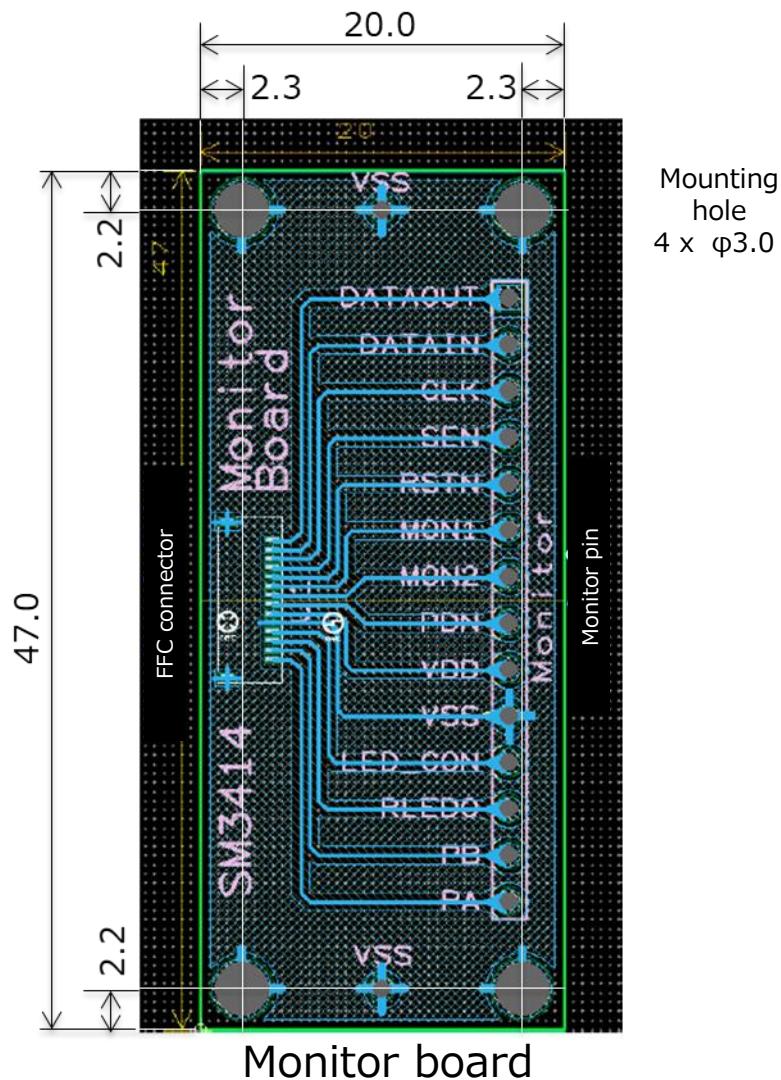
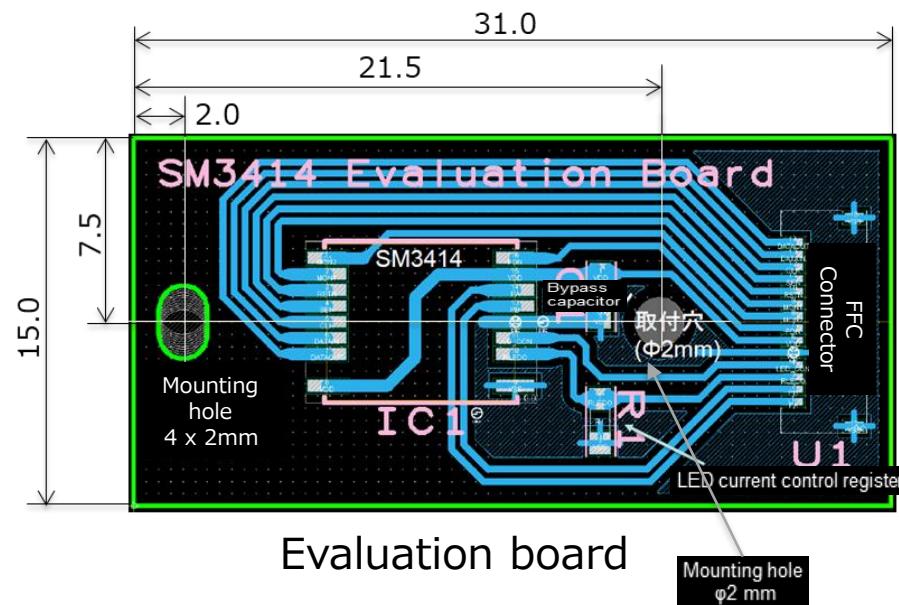
IC output signals
PA, PB, MON1, MON2

Serial communication signals
CLK, SEN, DATAOUT, DATAIN

- ◆ Use signals from the monitor pin positions on the monitor board.
- ◆ For details on each signal, refer to the datasheet and application note.
- ◆ Before using absolute output, initialization of registers via serial communication is required.
- ◆ Please initialize the registers by referring to the datasheet and the application note.
- ◆ LED_VDD is connected to VDD on the evaluation board.
- ◆ LED current adjustment register is already mounted; if you need to change the LED current, please change the register value.

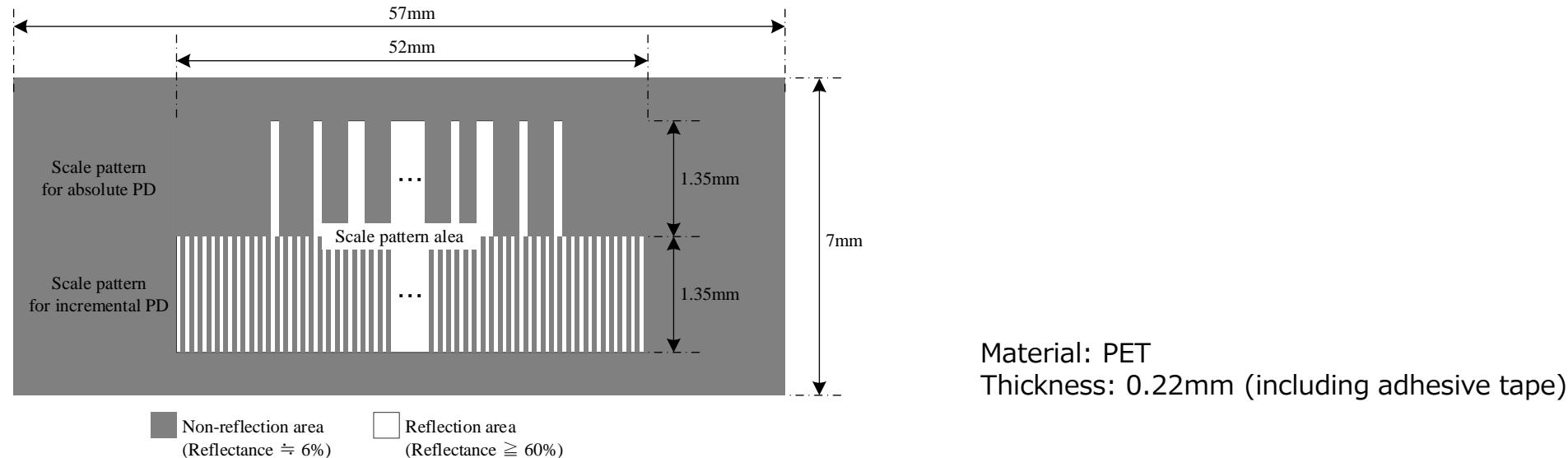
3-1. SM3414B Evaluation circuit boards

■ External dimensions (Unit: mm)



3-2. SM3414B Evaluation scale

■ Dimensions (Unit: mm)



- ◆ Note that if the encoder IC is moved beyond the valid range of the absolute pattern, the amplitude of the incremental signal will decrease.